

Work Order ID 124995

Wednesday, October 01, 2014 8:25:26 AM

124995

Page 1

Item ID: D2236

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Lid Rib

Stop ***NS2***

Start Date: 10/1/2014 Start Qty: 8.00

8

Cust Item ID:

Required Date: 10/1/2014 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 10-01 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D2236	C

100

100

Large Fab

Large Fab

0.00

Large Fab

Memo

0.00

1- Pick D3166-3 and cut use DT8303

2- Remove identification markings on tube

3- Deburr

8x

DH 14-10-1

110

110

QC

QC6- Inspect dimensions to drawing

0.00

Memo

0.00

Quality Control

8x

DAS
43
9-89

OCT 02 2014

Work Order ID 124995

Wednesday, October 01, 2014 8:25:26 AM

124995

Page 2

Item ID: D2236

Accept

N1900040100Setup Start ***NS1***

Revision ID:

Item Name: Lid Rib

Stop ***NS2***

Start Date: 10/1/2014 Start Qty: 8.00

8

Cust Item ID:

Required Date: 10/1/2014 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Identify as per dwg & Stock Location: <u>W A004</u>	0.00				DAS			
120						24			
Packaging						9.50			
Packaging	Memo	0.00							OCT 02 2014
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

MLJ 14-10-0214-10-02

Picklist Print

Wednesday, October 01, 2014 8:25:29 AM

Page 1

Work Order ID: 124995

124995

Parent Item: D2236

D2236

Parent Item Name: Lid Rib

Start Date: 10/1/2014

Required Date: 10/1/2014

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP REV:A 12.11.28 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3166-3		Manufactured	No			100	Each	8.0000	0.25	2			
---------	--	--------------	----	--	--	-----	------	--------	------	---	--	--	--

D3166-3

Basket Hoop

Location	Loc Qty	Loc Code
WA004	8	
113148	8	

~~126922~~

113148

2

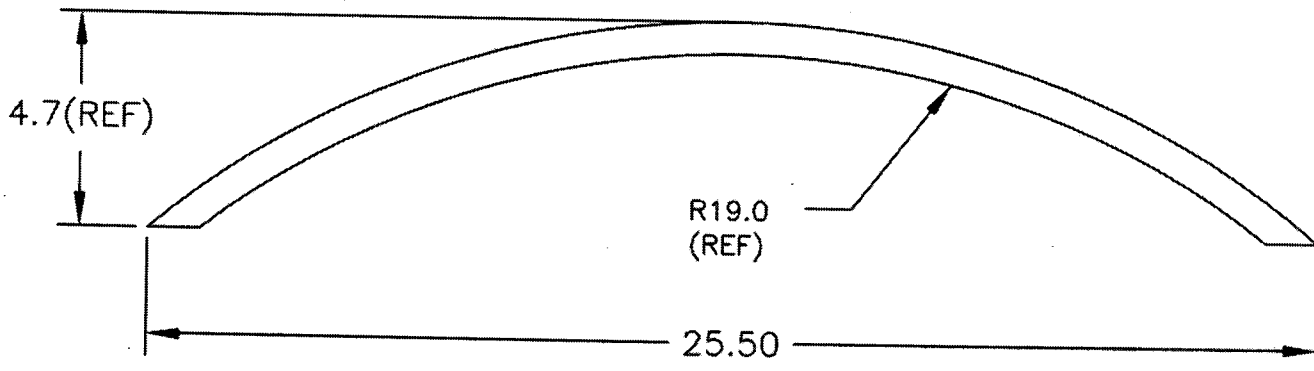
Dh ~~74-101~~
14-10-1

DART

DESIGN BW	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D2236	REV. C SHEET 1 OF 1
DATE 05.06.07	TITLE LID RIB		SCALE 1:4
A	94.05.30	NEW ISSUE	
B	94.12.16	LID	
C	05.06.07	UPDATE NOTES, CHANGE RADIUS TO 19.0	

RELEASED

05-08-19 #

**D2236****D2236 LID RIB**

- 1) MAKE FROM D3166-3 BASKET HOOP
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) ALL TOLERANCES AER PER DART QSI 018 UNLESS OTHERWISE NOTED

STOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO 124941
MUS
14/08/01

Copyright © 1994 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.